CIG SPECIFICATION

EFFECTIVE DATE: 12/12/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.60	IN. H2O				
DILUTION TARGET	:	50.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M UNI SOL EC-436 12-217-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER HB-3902U PVA 61-600-A

STD. FILLER - PACK O.V.: ABAA1 - 12.60% BASIC REGULAR SOFT PACK
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A
REPLACE WITH : 27.00MM X 6700M 27CU/0.6% (100% WOOD) 10-373-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057663760

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
: 10-313-A @ 6500M/BOBBIN USE UP & REPLACE WITH
: 10-373-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL
: MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 12/05/90
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APPROVED BY: Charles A Estes

SUPERSEDES SPECIFICATION DATED: 10/22/90

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